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(71) Applicant: TOYO INK MANUFACTURING CO.,  
LTD.  
Tokyo (JP)

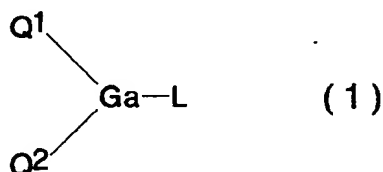
(72) Inventors:  
• Enokida, Toshio, Toyo Ink Manufac. Co., Ltd.  
Tokyo (JP)

• Tamano, Michiko, Toyo Ink Manufac. Co., Ltd.  
Tokyo (JP)  
• Okutsu, Satoshi, Toyo Ink Manufac. Co., Ltd.  
Tokyo (JP)

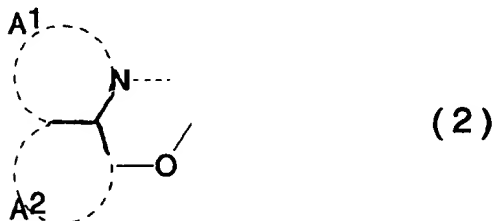
(74) Representative: Woods, Geoffrey Corlett  
J.A. KEMP & CO.  
14 South Square  
Gray's Inn  
London WC1R 5LX (GB)

(54) **Organoelectroluminescence device material and organoelectroluminescence device for which the material is adapted**

(57) A compound suitable for use in an electroluminescence device, which compound has the general formula (1),



wherein Q<sup>1</sup> and Q<sup>2</sup> are the same or different and each is a ligand of the general formula (2),



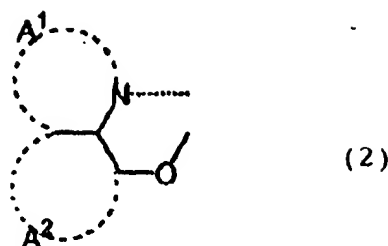
wherein A<sup>1</sup> and A<sup>2</sup> are substituted or unsubstituted six-membered aryl rings which are mutually fused to form a fused ring moiety, and

L is a halogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group,

-OR<sup>1</sup> in which R<sup>1</sup> is a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic group, or -O-Ga-Q<sup>3</sup>(Q<sup>4</sup>) wherein Q<sup>3</sup> and Q<sup>4</sup> are the same or different and have the same meanings as Q<sup>1</sup> and Q<sup>2</sup>.

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wherein A<sup>1</sup> and A<sup>2</sup> are substituted or unsubstituted six-membered aryl rings which are mutually fused to form a fused ring moiety.

According to the present invention, there is also provided an organic EL device comprising a light-emitting layer or a plurality of thin organic compound layers including the light-emitting layer, the light-emitting layer or a plurality of the thin organic compound layers being sandwiched between an anode and a cathode, wherein the light-emitting layer or at least one of a plurality of the thin organic compound layers contains the above organic EL device material (gallium complex).

#### Brief Description of Drawings

Fig. 1 is shows an infrared absorption spectrum of Compound (1).

Fig. 2 is shows an infrared absorption spectrum of Compound (2).

Fig. 3 is shows an infrared absorption spectrum of Compound (9).

Fig. 4 is shows an infrared absorption spectrum of Compound (12).

Fig. 5 is shows an infrared absorption spectrum of Compound (16).

Fig. 6 is shows an infrared absorption spectrum of Compound (17).

#### Detailed Description of the Invention

In the general formula (1), the ligand represented by each of Q<sup>1</sup> to Q<sup>4</sup> includes quinoline moieties such as 8-hydroxyquinoline and 2-methyl-8-hydroxyquinoline, while the ligand shall not be limited to these.

In the general formula (2), A<sup>1</sup> and A<sup>2</sup> are substituted or unsubstituted six-membered aryl rings which are mutually fused to form a fused ring moiety. The fused ring moiety has the structure of an aryl ring or a heterocyclic ring. The metal complex in the present invention has a stronger quality as an n-type semiconductor and the high capability of injecting electrons. Further, since the formation energy at a complex formation time is low, the bonding strength of the metal and the ligands in the metal complex is high, and the fluorescence quantum efficiency as a light-emitting material is high.

Specific examples of the substituent on the fused ring of A<sup>1</sup> and A<sup>2</sup> forming the ligand of the general formula (2) include halogen atoms such as chlorine, bromine, iodine and fluorine; substituted or unsubstituted alkyl groups such as methyl, ethyl, propyl, butyl, sec-butyl, tert-butyl, pentyl, hexyl, heptyl, octyl, stearyl and trichloromethyl; substituted or unsubstituted aryl groups such as phenyl, naphthyl, 3-methylphenyl, 3-methoxyphenyl, 3-fluorophenyl, 3-trichloromethylphenyl, 3-trifluoromethylphenyl and 3-nitrophenyl; substituted or unsubstituted alkoxy groups such as methoxy, n-butoxy, tert-butoxy, trichloromethoxy, trifluoroethoxy, pentafluoropropoxy, 2,2,3,3-tetrafluoropropoxy, 1,1,1,3,3,3-hexafluoro-2-propoxy and 6-(perfluoroethyl)hexyloxy; substituted or unsubstituted aryloxy groups such as phenoxy, p-nitrophenoxy, p-tert-butylphenoxy, 3-fluorophenoxy, pentafluorophenoxy and 3-trifluoromethylphenoxy; substituted or unsubstituted alkylthio groups such as methylthio, ethylthio, tert-butylthio, hexylthio, octylthio and trifluoromethylthio; substituted or unsubstituted arylthio groups such as phenylthio, p-nitrophenylthio, p-tert-butylphenylthio, 3-fluorophenylthio, pentafluorophenylthio and 3-trifluoromethylphenylthio; mono- or di-substituted amino groups such as cyano, nitro, amino, methylamino, dimethylamino, ethylamino, diethylamino, dipropylamino, dibutylamino and diphenylamino; acylamino groups such as bis(acetoxymethyl)amino, bis(acetoxyethyl)amino, bis(acetoxypropyl)amino and bis(acetoxybutyl)amino; carbamoyl groups such as hydroxyl, siloxy, acyl, methylcarbamoyl, dimethylcarbamoyl, ethylcarbamoyl, diethylcarbamoyl, propylcarbamoyl, butylcarbamoyl and phenylcarbamoyl; carboxyl acid group; sulfonic acid group; imido group; cycloalkyl groups such as cyclopentyl and cyclohexyl; aryl groups such as phenyl, naphthyl, biphenyl, anthranyl, phenanthryl, fluorenyl and pyrenyl; and heterocyclic groups such as pyrazinyl, pyrazinyl, pyrimidinyl, pyridazinyl, triazinyl, indolyl, quinolyl, acridinyl, pyrrolidinyl, dioxanyl, piperidinyl, morpholinyl, piperazinyl, triathinyl, carbazoyl, furanyl, thiophenyl, oxazolyl, oxadiazolyl, penzoxazolyl, thiazolyl, thiadiazolyl, benzothiazolyl, triazolyl, imidazolyl, benzoimidazolyl and puranyl. Further, any two members of the above substituents may bond together

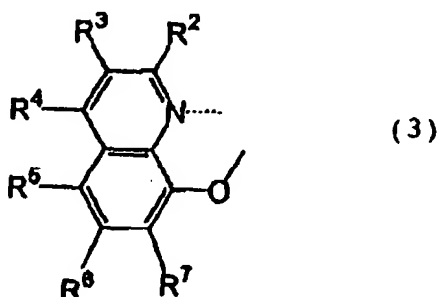
to form a six-membered any ring or heterocyclic ring.

The gallium complex of the present invention can give an organic EL device having high performances. When the gallium complex of the present invention is used as a light-emitting material, there are obtained organic EL devices which exhibit high light emission efficiency in a broad light emission range of from blue to green. When the gallium complex of the present invention is used as a layer such as an electron-injecting layer or an electron-injection type light-emitting layer, which is in contact directly to a cathode, the device has the high capability of transporting electrons and the high capability of accepting electrons from a cathode, and the gallium complex of the present invention is therefore a remarkably advantageous material for an organic EL device. Further, most of the gallium complexes of the present invention have a melting point of at least 300°C, and this point is advantageous for manufacturing an organic EL device having a high light emission brightness and a long life.

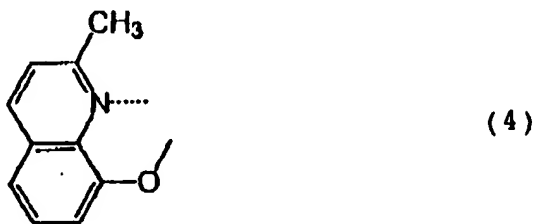
The ligand L forming the gallium complex of the general formula (1) is a halogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic ring group, -OR<sup>1</sup> in which R<sup>1</sup> is a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic ring group, or -O-Ga-Q<sup>3</sup>(Q<sup>4</sup>) in which Q<sup>3</sup> and Q<sup>4</sup> have the same meanings as those of Q<sup>1</sup> and Q<sup>2</sup>.

Specific examples of the ligand L or the substituents include those described concerning the rings A<sup>1</sup> and A<sup>2</sup>.

The ligand L is preferably -OR<sup>1</sup>. R<sup>1</sup> is a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic ring group. Q<sup>1</sup> or Q<sup>2</sup> in the general formula (1) is preferably a compound of the following general formula (3),



wherein each of R<sup>2</sup> to R<sup>7</sup> is independently a hydrogen atom, a halogen atom, cyano, nitro, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic ring group. Specific examples of the substituents include those described concerning the rings A<sup>1</sup> and A<sup>2</sup>. Q<sup>1</sup> or Q<sup>2</sup> is particularly preferably a compound of the following formula (4).



The gallium complex of the general formula (1), provided by the present invention, is synthesized, for example, from gallium as a metal or a gallium compound and compound(s) having ligand residues of Q<sup>1</sup> and Q<sup>2</sup> or L. The gallium compound includes alkyl gallium, gallium halide, gallium acetate, gallium nitrate, gallium arsenide, gallium nitride, gallium phosphide, gallium sulfide, gallium selenide, gallium telluride, gallium hydroxide, gallium oxide, gallium alkoxides such as trimethoxygallium, triethoxygallium and triisopropoxygallium, and diethylgallium chloride. Part of each of these gallium compounds may be replaced with acetylacetonate. In view of reactivity and safety in the synthesis, gallium alkoxides are preferred although the gallium compound shall not be limited thereto. The ligand residue represented by Q<sup>1</sup> or Q<sup>2</sup> includes quinoline residues such as 8-hydroxyquinoline and 2-methyl-8-hydroxyquinoline.

The solvent used in the synthesis is selected from methanol, ethanol, isopropanol, ethyl acetate, acetonitrile, 1,4-di-

oxane, tetrahydrofuran, benzene, toluene, xylene, n-hexane, dimethylformamide, quinoline, sulfolane or water. The reaction temperature is determined depending upon the rate of the ligand forming the gallium complex. The temperature for the synthesis is preferably between 0°C and 250°C, more preferably 20°C and 80°C. The synthesis is carried out for 10 minutes to 24 hours. However, the synthesis conditions shall not be limited to the above-specified, since the synthesis conditions are determined depending upon the gallium compound, the ligand, the solvent and a catalyst used for the synthesis.

The gallium complex of the general formula (1) is obtained by reacting gallium or the above gallium compound with a ligand residue (ligand compound) having a great steric hindrance as a compound for forming ligand residues represented by Q<sup>1</sup> and Q<sup>2</sup>, to bond two ligand residues per gallium atom. The ligand L optionally bonds to a residue and constitutes the gallium complex of the present invention. Gallium strongly bonds to an alkyl group, an oxygen atom and a halogen atom and can form a stable gallium complex. Further, it is difficult to form a stable aluminum complex with 8-hydroxyquinoline having an alkyl group on the 2-position such as 2-methyl-8-hydroxyquinoline, while gallium can form a stable gallium complex with such a 8-hydroxyquinoline having an alkyl group on the 2-position. Gallium is therefore advantageous in this point.

Table 1 specifically shows typical examples (Compounds (1) to (28)) of the compound of the general formula (1), although the compound of the general formula (1) shall not be limited to these.

Table 1

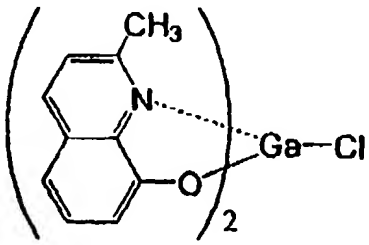
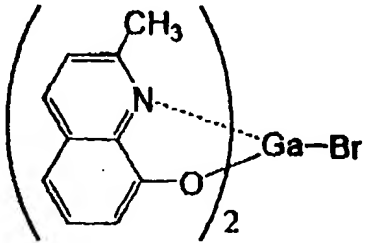
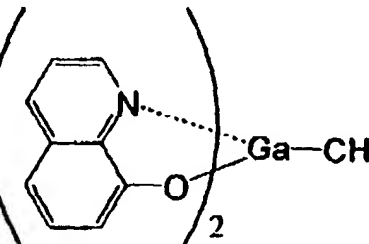
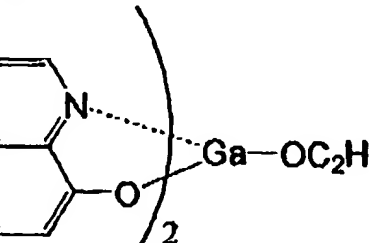
Compound	Chemical structure
(1)	
(2)	
(3)	
(4)	

Table 1 (continued)

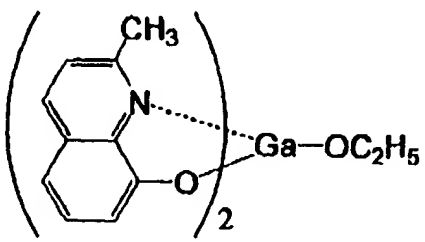
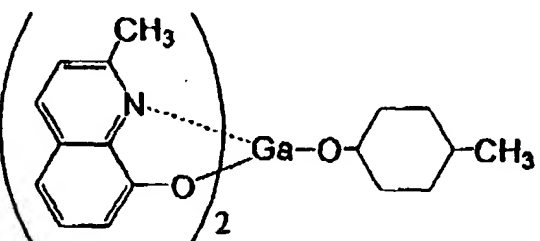
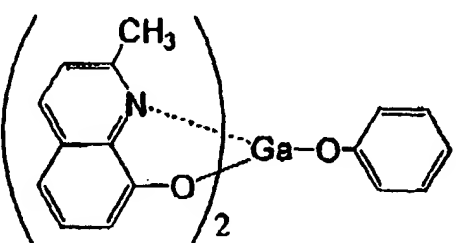
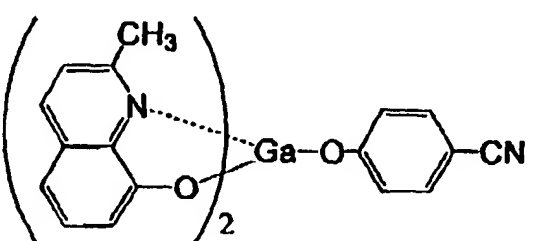
Compound	Chemical structure
(5)	
(6)	
(7)	
(8)	

Table 1 (continued)

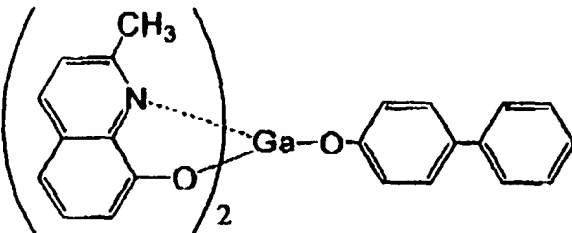
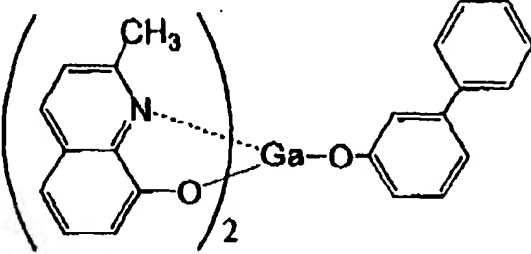
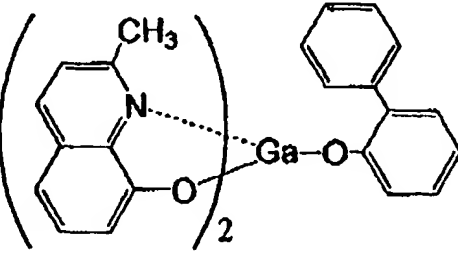
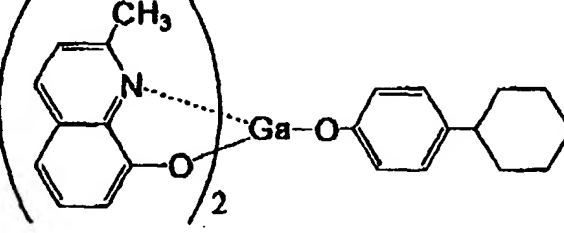
Compound	Chemical structure
(9)	
(10)	
(11)	
(12)	



Table 1 (continued)

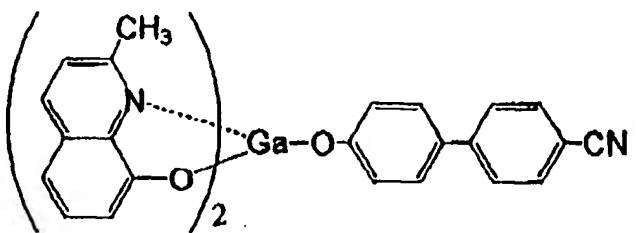
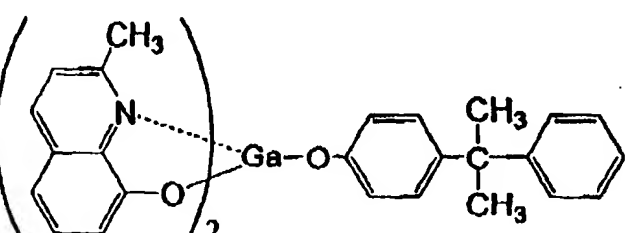
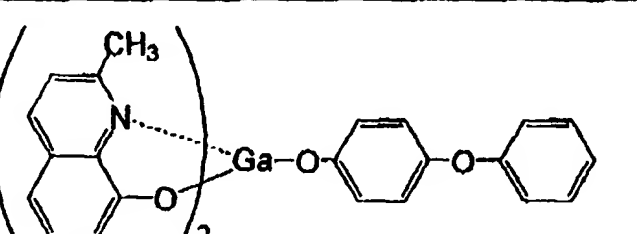
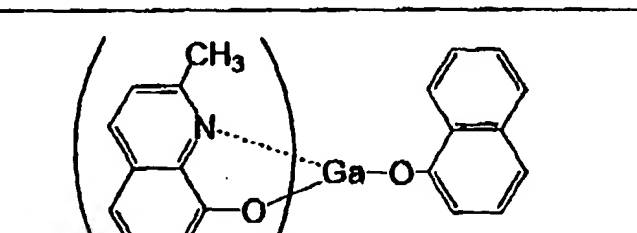
Compound	Chemical structure
(13)	
(14)	
(15)	
(16)	

Table 1 (continued)

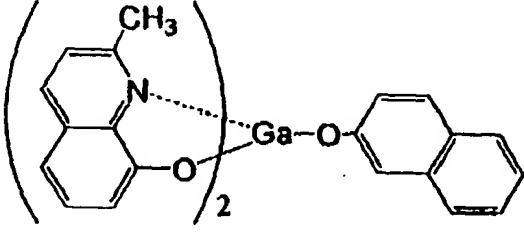
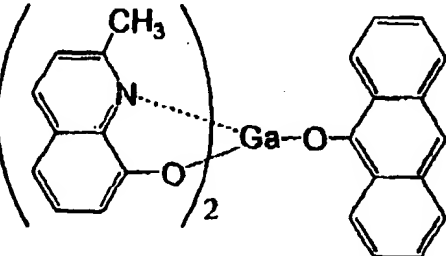
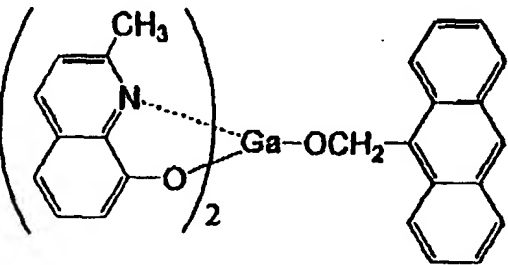
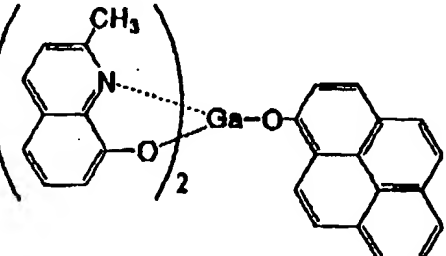
Compound	Chemical structure
(17)	
(18)	
(19)	
(20)	

Table 1 (continued)

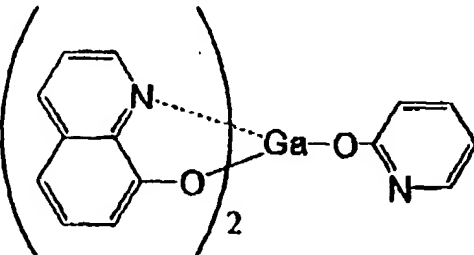
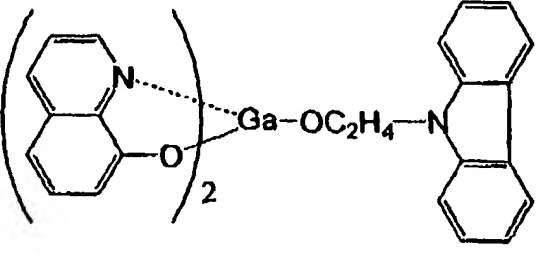
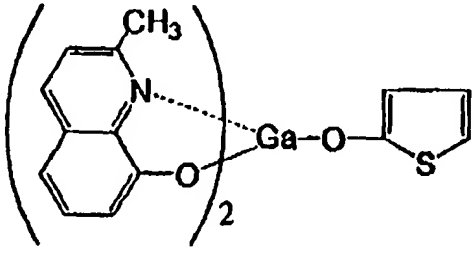
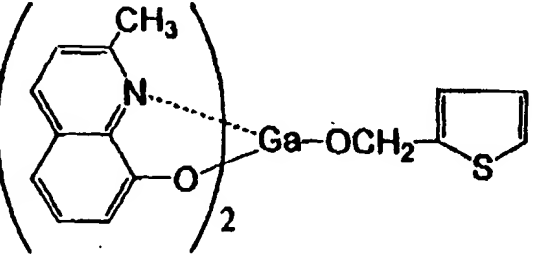
Compound	Chemical structure
(21)	
(22)	
(23)	
(24)	

Table 1 (continued)

Compound	Chemical structure
(25)	
(26)	
(27)	
(28)	

The above gallium complex can be adjusted to one having a necessary purity by cleaning it with water and/or an organic solvent, recrystallization from a proper solvent, a sublimation purification method or a combination of these.

The organic EL device is a device manufactured by forming one or more organic thin layers between an anode and a cathode. In a mono-layer organic EL device, a light-emitting layer is formed between an anode and a cathode. The light-emitting layer contains a light-emitting material, and the light-emitting layer may further contain a hole-injecting material for transporting holes injected from the anode to the light-emitting material or an electron-injecting material for transporting electrons injected from the cathode to the light-emitting material. The organic EL device of a multi-layer type has a layer structure such as anode/hole-injecting layer/light-emitting layer/cathode, anode/light-emitting

layer/electron-injecting layer/cathode, or anode/hole-injecting layer/light-emitting layer/electron-injecting layer/cathode. The compound of the general formula (1) can transport holes or electrons, while it can be used in the electron-injecting layer since it is superior in the capability of transporting electrons. Further, the compound of the general formula (1) can be used as a light-emitting layer since EL devices having light-emitting layers containing compounds of the general formula (1) emit fluorescence of intense blue to intense green. Therefore, the compound of the general formula (1) can give an organic EL device having high light emission characteristics.

A multi-layer structure of the organic EL device can serve to prevent quenching from degrading the brightness and the device life. Further, at least two members of a light-emitting material, a dopant, and a hole-injecting material and an electron-injecting material for carrier transportation may be used in combination. Further, each of the hole-injecting layer, the light-emitting layer and the electron-injecting layer may have the structure of at least two layers, and a device structure is selected such that holes or electrons can be effectively injected from the anode or the cathode and effectively transported through a layer.

When the gallium complex of the present invention is used as an electron-injecting material, the light-emitting material or the dopant which can be used together is selected from known materials such as naphthalene, anthracene, phenanthrene, pyrene, tetracene, coronene, chrysene, fluorescein, perylene, phthaloperylene, naphthaloperylene, perinone, naphthaloperinone, diphenylbutadiene, tetraphenylbutadiene, coumarine, oxadiazole, aldazine, bisbenzoxazoline, bisstyryl, diamine, pyrazine, cyclopentadiene, quinoline metal complex, aminoquinoline metal complex, benzoquinoline metal complex, imine, diphenylethylene, vinyl anthracene, diaminocarbazole, pyrane, thiopyrane, polymethine, merocyanine, an imidazole-chelated oxynoid compound, quinacridone, rubrene and derivatives of these, although the above materials shall not be limited to these. In particular, a metal complex compound, a bisstyryl compound, a conjugated polymer and an arylamine derivative are suitable as a light-emitting material.

The above metal complex compound includes lithium (8-hydroxyquinolate), zinc bis(8-hydroxyquinolate), manganese bis(8-hydroxyquinolate), copper bis(8-hydroxyquinolate), aluminum tris(8-hydroxyquinolate), gallium tris(8-hydroxyquinolate), beryllium bis(10-hydroxybenzo[h]quinolate), zinc bis(10-hydroxybenzo[h]quinolate), magnesium bis(10-hydroxybenzo[h]quinolate), aluminum tris(10-hydroxybenzo[h]quinolate), chlorogallium bis(2-methyl-8-quinolate), gallium bis(2-methyl-8-quinolate)(o-cresolate), aluminum bis(2-methyl-8-quinolate)(1-phenolate), gallium bis(2-methyl-8-quinolate)(2-phenolate), aluminum bis(2-methyl-8-quinolate)(1-naphtholate), gallium bis(2-methyl-8-quinolate)(1-naphtholate), zinc bis(2-[2-benzoxazolate]phenolate), and zinc bis(2-[2-benzothiazolate]phenolate). The above compounds may be used alone or in combination.

The above bisstyryl compound includes divalent residues which may have a substrate as a binding group such as phenylene residue, naphthylene residue, biphenylene residue, anthranylene residue, pyrenylene residue, thiophenylene residue, triphenylamine residue and N-ethylcarbazole residue. Specific examples of the bisstyryl compound include diphenylamino-1,4-bisstyrylbenzene, ditrylamino-1,4-bisstyrylbenzene, diphenylamino-4,4'-bisstyrylbiphenyl, 3-(N-ethylcarbazole)-4,4'-bisstyrylbiphenyl, and bis(4,4'-[2,2-diphenylvinyl])biphenyl. The above compounds may be used alone or in combination.

The conjugated polymer is a polymer having 2 to 10,000 recurring units, obtained by polymerizing only an arylene which may contain a nitrogen, oxygen or sulfur atom, or by polymerizing the arylene and a conjugated compound such as a vinyl compound. Specific examples of the conjugated polymer include poly(p-phenylene), poly(o-thiophene), poly(p-phenylenevinylene), poly(2,5-dipentyl-p-phenylenevinylene), poly(2,5-dipentyl-m-phenylenevinylene), poly(2,5-di-octyl-p-phenylenevinylene), poly(2,5-dihexyloxy-p-phenylenevinylene), poly(2,5-dihexyloxy-m-phenylenevinylene), poly(2,5-dihexylthio-p-phenylenevinylene), poly(2,5-didecyloxy-p-phenylenevinylene), poly(2-methoxy-5-hexyloxy-p-phenylenevinylene), poly(2,5-thienylenevinylene), poly(3-n-octyl-2,5-thienylenevinylene), poly(1,4-naphthalenevinylene), poly(9,10-anthracenevinylene) and a copolymer obtained from at least two members of these. The above compounds may be used alone or in combination.

The above arylamine derivative is a compound obtained by substituting a substituted diamino group in an arylene which may contain a nitrogen, oxygen or sulfur atom. Specific examples of the arylamine derivative include N,N,N',N'-(4-methylphenyl)-1,4'-phenyl-4,4'-diamine, N,N,N',N'-(4-methylphenyl)-1,3'-phenyl-4,4'-diamine, N,N'-diphenyl-N,N'-(3-methylphenyl)-1,1'-biphenyl-4,4'-diamine, N,N'-(4-methylphenyl)-N,N'-(4-n-butylphenyl)-phenanthrene-9,10-diamine, N,N'-diphenyl-N,N'-dinaphthyl-1,1'-biphenyl-4,4'-diamine, N,N,N',N'-(4-methylphenyl)-1,4-naphthyl-4,4'-diamine, N,N,N',N'-(4-n-octylphenyl)-9,10-anthranlyl-4,4'-diamine, and N,N,N',N'-[4-( $\alpha,\alpha'$ -dimethylbenzyl)phenyl]-anthranlyl-9,10-diamine. The above compounds may be used alone or in combination.

The hole-injecting material is a material which is capable of transporting holes, receiving holes from an anode, injecting holes into a light-emitting layer or light-emitting material, preventing excitons generated in a light-emitting layer from moving an electron-injecting layer or electron-injecting material and forming a thin film. Although not specially limited, specific examples of the hole-injecting material include a phthalocyanine derivative, a naphthalocyanine derivative, a porphyrin derivative, oxadiazole, triazole, imidazole, imidazolone, imidazolthione, pyrazoline, pyrazolone, tetrahydroimidazole, hydrazone, acylhydrazone, polyaryalkane, stilbene, butadiene, benzidine type triphenylamine, styrylamine type triphenylamine, diamine type triphenylamine, derivatives of these, and polymer materials such as

polyvinylcarbazole, polysilane and an electrically conductive polymer.

When the gallium complex of the present invention is used as a light-emitting material, the electron-injecting material that can be used together is a material which is capable of transporting electrons, receiving electrons from a cathode, injecting electrons into a light-emitting layer or light-emitting material, preventing excitons generated in the light-emitting layer from moving into a hole-injecting layer or hole-injecting material and forming a thin film. Although not specially limited, examples of the electron-injecting material include fluorenone, anthraquinodimethane, diphenylquinone, thiopyran dioxide, oxadiazole, thiadiazole, triazole, tetrazole, imidazole, perylenetetracarboxylic acid, fluorenylidene methane, anthraquinodimethane, anthrone, a metal complex and derivatives of these. The hole-injecting material may be sensitivity-increased by incorporating an electron-accepting material, and the electron-injecting material may be sensitivity-increased by incorporating an electron-donating material. Further, the hole-injecting material can be selected from the above hole-injecting materials.

The gallium complex of the present invention can be used as a light-emitting material in a light-emitting layer. The light-emitting layer may contain at least one selected from a light-emitting material, a dopant, a hole-injecting material or an electron-injecting material in combination with the gallium complex of the present invention. Further, the gallium complex of the present invention can be used in/as an electron-injecting layer between a light-emitting layer and a cathode since it is highly capable of receiving electrons from a cathode of a metal and transporting the electrons.

The electrically conductive material used for the anode of the organic EL device is suitably selected from those materials having a work function of greater than 4 eV. This electrically conductive material includes carbon, aluminum, vanadium, iron, cobalt, nickel, tungsten, silver, gold, platinum, palladium, alloys of these, metal oxides such as tin oxide and indium oxide used for ITO substrates or NESA substrates, and organic electrically conductive resins such as polythiophene and polypyrrole.

The electrically conductive material used for the cathode is suitably selected from those having a work function of smaller than 4 eV. This electrically conductive material includes magnesium, calcium, tin, lead, titanium, yttrium, lithium, ruthenium, manganese, aluminum and alloys of these, while it shall not be limited to these. Typical examples of the alloys include magnesium/silver, magnesium/indium and lithium/aluminum, while the alloys shall not be limited to these. The metal ratio of the alloy is properly controlled by controlling the temperature of a deposition source, atmosphere and the degree of vacuum. Each of the anode and the cathode may have a structure of at least two layers as required.

For the effective light emission of the organic EL device, at least one of the electrodes is desirably transparent in the light emission wavelength region of the device. Further, the substrate is desirably transparent. The transparent electrode is produced from the above electrically conductive material by a deposition method or a sputtering method such that a predetermined transparency is secured. The electrode which forms a light emission surface preferably has a light transmittance of at least 10 %. The substrate is not specially limited if it has adequate mechanical and thermal strength and is transparent. For example, it is selected from glass substrates and substrates of transparent resins such as a polyethylene substrate, a polyethylene terephthalate substrate, a polyether sulfone substrate and a polypropylene substrate.

Each of the layers forming the organic EL device of the present invention can be formed by any one of dry film forming methods such as a vacuum deposition method, a sputtering method, a plasma method and an ion plating method and wet film forming methods such as a spin coating method, a dipping method and a flow coating method. The thickness of each layer is not specially limited, while each layer is required to have a proper thickness. When the layer thickness is too large, inefficiently, a high voltage is required to achieve predetermined emission of light. When the layer thickness is too small, the layer is liable to have a pinhole, etc., so that sufficient light emission brightness is hard to obtain when an electric field is applied. Generally, the thickness of each layer is preferably in the range of from 5 nm to 10  $\mu$ m, more preferably 10 nm to 0.2  $\mu$ m.

In the wet film forming method, a material for forming an intended layer is dissolved or dispersed in a proper solvent, and a thin film is formed from the solution or dispersion. The solvent is selected from ethanol, chloroform, tetrahydrofuran and dioxane, while the solvent shall not be limited to these. For improving the film formability and preventing the occurrence of pinholes, the above solution or dispersion for forming the layer may contain a proper resin and a proper additive. The resin suitable for use in the present invention includes insulating resins such as polystyrene, polycarbonate, polyarylate, polyester, polyamide, polyurethane, polysulfone, polymethyl methacrylate, polymethyl acrylate and cellulose, copolymers of these, photoconductive resins such as poly-N-vinylcarbazole and polysilane, and electrically conductive resins such as polythiophene and polypyrrole. The above additive includes an antioxidant, an ultraviolet absorbent and a plasticizer.

For improving the organic EL device of the present invention in the stability against temperature, humidity and ambient atmosphere, a protective layer may be formed on the surface of the device, or the device as a whole may be sealed with a silicone oil, or the like.

In the present invention, the organic EL device has a light-emitting layer or an electron-injecting layer which contains the gallium complex of the general formula (1), and the organic EL device is therefore improved in properties such as light emission efficiency, maximum light emission brightness, etc. Further, the organic EL device is highly stable against

heat and electric current, and further it exhibits practically usable light emission brightness at a low voltage, so that the deterioration of the device, a vital problem of prior art devices, can be remarkably decreased.

The organic EL device of the present invention can be applied to a flat panel display of a wall-mountable TV set, a light source for a copying machine or a printer, a light source for a liquid crystal display or a counter, a display board and a sign lamp as a flat light-emitter. The organic EL device of the present invention is therefore greatly industrially valuable.

#### Examples

The present invention will be further explained with reference to Examples hereinafter. Examples used glass substrates with ITO electrode having a surface resistance of  $10 (\Omega/\square)$  for producing organic EL devices.

#### Synthesis Example 1

5.0 Grams of anhydrous gallium trichloride and 100 ml of anhydrous ethanol were placed in a flask and stirred. Further, a solution of 9.0 g of 8-hydroxyquinoline in 100 ml of anhydrous ethanol was dropwise added. The mixture was stirred at room temperature for 1 hour to precipitate a solid, and the solid was recovered by filtration, washed with anhydrous ethanol and vacuum-dried to give 8.9 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (1). Fig. 1 shows the infrared absorption spectrum of Compound (1).

#### Synthesis Example 2

5.0 Grams of trimethoxygallium and 100 g of anhydrous ethanol were placed in a flask and stirred. Further, a solution of 9.0 g of 8-hydroxyquinoline in 140 g of anhydrous ethanol was dropwise added, and the mixture was stirred at 60°C for 30 minutes. Further, 2.9 g of phenol was added, and the mixture was stirred at 70°C for 30 minutes. Then, 4.9 g of 8-hydroxyquinoline was added, and the mixture was stirred at 70°C for 5 hours to precipitate a solid. The solid was recovered by filtration, washed with anhydrous ethanol and vacuum-dried to give 6.3 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (7). Fig. 2 shows the infrared absorption spectrum of Compound (7).

#### Synthesis Example 3

5.0 Grams of trimethoxygallium and 100 g of anhydrous ethanol were placed in a flask and stirred. Further, a solution of 9.0 g of 8-hydroxyquinoline in 140 g of anhydrous ethanol was dropwise added, and the mixture was stirred at 60°C for 30 minutes. Further, 5.3 g of 4-hydroxybiphenyl was added, and the mixture was stirred at 70°C for 30 minutes. Then, 4.9 g of 8-hydroxyquinoline was added, and the mixture was stirred at 70°C for 5 hours to precipitate a solid. The solid was recovered by filtration, washed with anhydrous ethanol and vacuum-dried to give 7.2 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (9). Fig. 3 shows the infrared absorption spectrum of Compound (9).

#### Synthesis Example 4

7.2 Grams of triisopropoxygallium and 100 g of anhydrous ethanol were placed in a flask and stirred. Further, a solution of 9.0 g of 8-hydroxyquinoline in 140 g of anhydrous ethanol was dropwise added, and the mixture was stirred at 60°C for 30 minutes. Further, 5.5 g of 4-cyclohexylphenol was added, and the mixture was stirred at 70°C for 30 minutes. Then, 4.9 g of 8-hydroxyquinoline was added, and the mixture was stirred at 70°C for 5 hours to precipitate a solid. The solid was recovered by filtration, washed with anhydrous ethanol and vacuum-dried to give 7.4 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (12). Fig. 4 shows the infrared absorption spectrum of Compound (12).

#### Synthesis Example 5

5.0 Grams of trimethoxygallium and 100 g of anhydrous ethanol were placed in a flask and stirred. Further, a solution of 9.0 g of 8-hydroxyquinoline in 140 g of anhydrous ethanol was dropwise added, and the mixture was stirred

at 60°C for 30 minutes. Further, 4.5 g of 1-naphthol was added, and the mixture was stirred at 70°C for 30 minutes. Then, 4.9 g of 8-hydroxyquinaldine was added, and the mixture was stirred at 70°C for 5 hours to precipitate a solid. The solid was recovered by filtration, washed with anhydrous ethanol and vacuum-dried to give 6.5 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (16). Fig. 5 shows the infrared absorption spectrum of Compound (16).

#### Synthesis Example 6

5.0 Grams of trimethoxygallium and 100 g of anhydrous ethanol were placed in a flask and stirred. Further, a solution of 9.0 g of 8-hydroxyquinaldine in 140 g of anhydrous ethanol was dropwise added, and the mixture was stirred at 60°C for 30 minutes. Further, 4.5 g of 2-naphthol was added, and the mixture was stirred at 70°C for 30 minutes. Then, 4.9 g of 8-hydroxyquinaldine was added, and the mixture was stirred at 70°C for 5 hours to precipitate a solid. The solid was recovered by filtration, washed with anhydrous ethanol and vacuum-dried to give 6.6 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (17). Fig. 7 shows the infrared absorption spectrum of Compound (17).

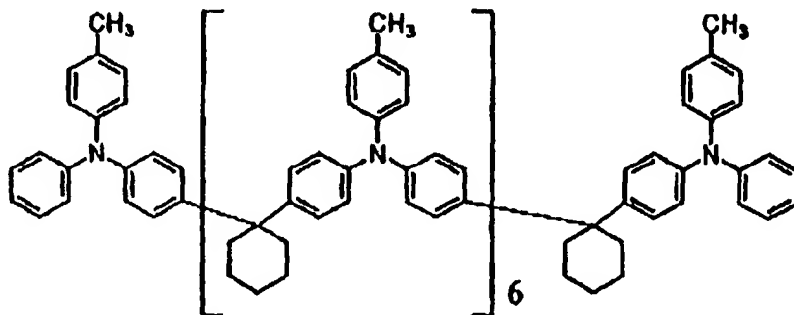
#### Synthesis Example 7

9.0 Grams of 8-hydroxyquinaldine, 11.5 g of gallium-di-isopropoxy-acetylacetate and 200 ml of toluene were placed in a flask and stirred at room temperature for 20 hours. The resultant solution was distilled at 50°C under vacuum (under reduced pressure) to evaporate the toluene, whereby a compound in the form of a yellow paste was obtained. The so-obtained compound was washed with toluene and vacuum-dried to give 8.7 g of a yellowish white powder. The yellowish white powder was subjected to elemental analysis and mass analysis and measured for infrared absorption spectrum and NMR spectrum to show that the powder was Compound (26).

In the following Examples, the gallium complex of the present invention was used as a light-emitting material in a light-emitting layer.

#### Example 1

Compound (29) having the following chemical structure was vacuum-deposited on a cleaned glass plate with an ITO electrode to form a hole-injecting layer having a thickness of 50 nm. Then, Compound (1) as a light-emitting material was vacuum-deposited thereon to form a light-emitting layer having a thickness of 50 nm. An electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The hole-injecting layer, the light-emitting layer and the cathode were formed under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a blue light emission of 6,800 (cd/m<sup>2</sup>) at a direct current voltage of 12 V, a light emission efficiency of 0.52 (lm/W) and a chromaticity of  $x = 0.290$  and  $y = 0.430$ .



The above organic EL device was measured for a light emission brightness with an LS-100 (supplied by Minolta Camera Co., Ltd.). The light emission efficiency  $\eta$  (lm/W) was determined on the basis of the following equation,



$$\eta (\text{lm/W}) = \pi \cdot L_0 (\text{cd/m}^2) / P_{\text{in}} (\text{W/m}^2)$$

in which  $P_{\text{in}}$  is an applied power per unit area and  $L_0$  is a brightness obtained by the measurement. In this case, a complete diffusion surface is assumed.

Organic EL devices obtained in Examples hereinafter were also measured for brightness and determined for light emission efficiency in the above manner.

#### Examples 2 - 16

Organic EL devices were prepared in the same manner as in Example 1 except that the light-emitting material was replaced with compounds shown in Table 2. The organic EL devices were measured for light emission brightnesses at a direct current voltage of 12 V and light emission efficiencies. Table 2 shows the results.

Table 2

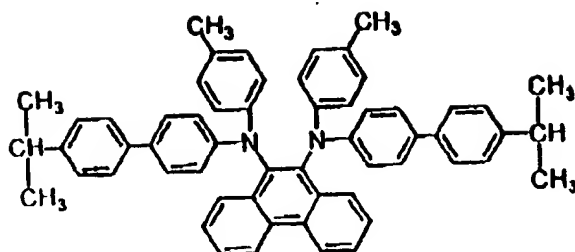
Example	Compound	Brightness (cd/m <sup>2</sup> )	Light emission efficiency (lm/W)
2	(2)	6,500	0.53
3	(3)	6,000	0.51
4	(6)	6,000	0.50
5	(4)	6,800	0.55
6	(5)	7,100	0.61
7	(7)	6,900	0.57
8	(9)	7,000	0.57
9	(18)	7,000	0.53
10	(20)	6,800	0.55
11	(19)	6,800	0.55
12	(21)	6,300	0.52
13	(22)	6,500	0.54
14	(25)	6,600	0.55
15	(26)	7,200	0.63
16	(27)	6,000	0.50

#### Example 17

Compound (1) and poly-N-vinylcarbazole in a Compound (1)/poly-N-vinylcarbazole weight ratio of 3/5 were dissolved and dispersed in chloroform, and the solution was spin-coated on a cleaned glass substrate with an ITO electrode to form a light-emitting layer having a thickness of 100 nm. Then, an electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The cathode was formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a blue light emission of 1,000 (cd/m<sup>2</sup>) at a direct current voltage of 12 V and a light emission efficiency of 0.23 (lm/W).

#### Example 18

Compound (18), 2-(4-tert-butylphenyl)-5-(biphenyl)-1,3,4-oxadiazole, Compound (30) having the following chemical formula and a polycarbonate resin in a weight ratio of 3/2/3/2 were dissolved and dispersed in chloroform, and the solution was spin-coated on a glass substrate with an ITO electrode to form a light-emitting layer having a thickness of 100 nm. Then, an electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The cathode was formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a bluish green light emission of 1,500 (cd/m<sup>2</sup>) at a direct current voltage of 12 V and a light emission efficiency of 0.42 (lm/W).



## Example 19

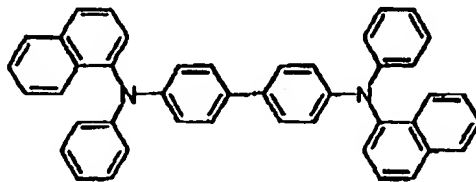
Compound (29) was dissolved and dispersed in chloroform, and the solution was spin-coated on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, Compound (26) was vapor-deposited thereon to form a light-emitting layer having a thickness of 50 nm. Further, 2-(4-tert-butylphenyl)-5-(biphenyl)-1,3,4-oxadiazole was vacuum-deposited thereon to form an electron-injecting layer having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The light-emitting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a bluish green light emission of 6,500 (cd/m<sup>2</sup>) at a direct current voltage of 12 V and a light emission efficiency of 0.65 (lm/W).

## Example 20

Compound (29) was vacuum-deposited on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, Compound 7 was vapor-deposited thereon to form a light-emitting layer having a thickness of 30 nm. Further, Compound (25) was vacuum-deposited thereon to form an electron-injecting layer having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The hole-injecting layer, the light-emitting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a blue light emission of 6,300 (cd/m<sup>2</sup>) at a direct current voltage of 12 V and a light emission efficiency of 0.68 (lm/W).

## Example 21

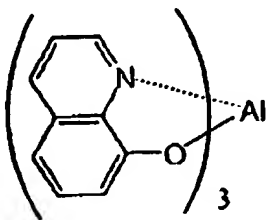
Compound (31) having the following chemical structure was vacuum-deposited on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, Compound (7) was vapor-deposited thereon to form a light-emitting layer having a thickness of 40 nm. Further, Compound (17) was vacuum-deposited thereon to form an electron-injecting layer having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The hole-injecting layer, the light-emitting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a blue light emission of 16,000 (cd/m<sup>2</sup>) at a direct current voltage of 8 V and a light emission efficiency of 2.04 (lm/W).



In the following Examples, the gallium complex of the present invention was used as an electron-injecting material in an electron-injecting layer.

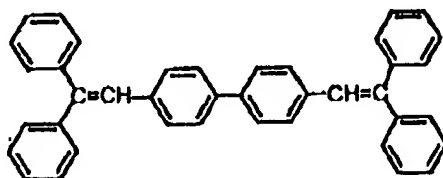
## Example 22

Compound (31) was vacuum-deposited on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, Compound (32) having the following chemical structure was vapor-deposited thereon to form a light-emitting layer having a thickness of 40 nm. Further, Compound (9) was vacuum-deposited thereon to form an electron-injecting layer having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from an aluminum/lithium alloy having an aluminum/lithium mixing ratio of 100/3, to obtain an organic EL device. The hole-injecting layer, the light-emitting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a yellowish green light emission of 13,500 (cd/m<sup>2</sup>) at a direct current voltage of 8 V.



## Example 23

Compound (31) was vacuum-deposited on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, Compound (33) having the following chemical structure was vapor-deposited thereon to form a light-emitting layer having a thickness of 40 nm. Further, Compound (9) was vacuum-deposited thereon to form an electron-injecting layer having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from an aluminum/lithium alloy having an aluminum/lithium mixing ratio of 100/3, to obtain an organic EL device. The hole-injecting layer, the light-emitting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a blue light emission of 12,000 (cd/m<sup>2</sup>) at a direct current voltage of 8 V.



## Example 24

Compound (31) was vacuum-deposited on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, a solution of poly(2,5-hexylthio-p-phenylenevinylene) having a number average molecular weight of 25,000 in chloroform was spin-coated on the hole-injecting layer to form a light-emitting layer having a thickness of 40 nm. Further, Compound (9) was vacuum-deposited thereon to form an electron-injecting layer having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from a magnesium/silver alloy having a magnesium/silver mixing ratio of 10/1, to obtain an organic EL device. The hole-injecting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a greenish yellow light emission of 10,500 (cd/m<sup>2</sup>) at a direct current voltage of 8 V.

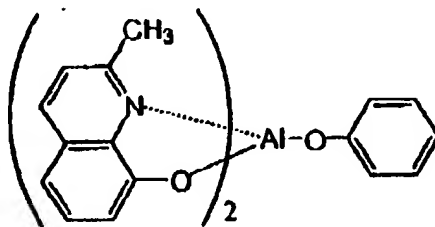
## Example 25

Compound (31) was vacuum-deposited on a cleaned glass substrate with an ITO electrode to form a hole-injecting layer having a thickness of 30 nm. Then, Compound (30) was vapor-deposited thereon to form a light-emitting layer having a thickness of 40 nm. Further, Compound (7) was vacuum-deposited thereon to form an electron-injecting layer

having a thickness of 20 nm. Then, an electrode having a thickness of 150 nm was formed thereon from an aluminum/lithium alloy having an aluminum/lithium mixing ratio of 100/3, to obtain an organic EL device. The hole-injecting layer, the light-emitting layer, the electron-injecting layer and the cathode were formed by deposition under a vacuum of  $10^{-6}$  Torr at a substrate temperature of room temperature. The organic EL device showed a bluish green light emission of 15,000 (cd/m<sup>2</sup>) at a direct current voltage of 8 V and a light emission efficiency of 2.35 (lm/W).

#### Comparative Example 1

An organic EL device was obtained in the same manner as in Example 21 except that Compound (7) for a light-emitting material was replaced with Compound (34) having the following chemical structure. The organic EL device was measured for a light emission brightness. The organic EL device showed a yellowish green light emission of 11,000 (cd/m<sup>2</sup>) at a direct current voltage of 8 V and a light emission efficiency of 0.81 (lm/W). It was found that the light emission was made from Compound (34).



#### Comparative Examples 2 - 3

Organic EL devices were obtained in the same manner as in Example 25 except that Compound (7) for an electron-injecting layer was replaced with compounds shown in Table 3. The organic EL devices were measured for light emission brightness at a direct current voltage of 8 V.

Table 3

	Electron-injecting material	Brightness (cd/m <sup>2</sup> )	Light emission efficiency (lm/W)
Example 25	Compound (7)	12,000	2.35
Comparative Example 2	Compound (32)	9,500	1.15
Comparative Example 3	Compound (34)	6,500	0.80

The organic EL devices obtained in the above Examples, having the structure of at least 2 layers, showed a light emission color of from blue to bluish green, a light emission brightness of at least 5,000 cd/m<sup>2</sup> and high light emission efficiency. Further, when the organic EL devices obtained in the above Examples were allowed to continuously emit light at 3 mA/cm<sup>2</sup>, all the organic EL devices emitted light having a brightness of at least 1/2 of the initial brightness for more than 10,000 hours. While the organic EL device obtained in Example 25 had a stable light emission brightness for more than 10,000 hours and showed almost no dark spots, while the organic EL devices obtained under the same conditions in Comparative Examples 2 and 3 showed light emission brightnesses which decreased to 1/2 or less of the initial brightness within 500 hours. Further, the organic EL devices obtained in Comparative Examples 2 and 3 showed many dark spots, and with the passage of time in measurement, the number of dark spots increased, and the sizes thereof increased. The reason therefor is assumed to be as follows. Compounds used in place of the compound of the present invention was poor in adhesion to the light-emitting layer and to the cathode and in formability, and the light-emitting layer and the cathode were greatly different in work function. The above results show that the use of the gallium complex of the present invention in the light-emitting layer or in a layer between the light-emitting layer and the cathode gives an organic EL device having a high light emission efficiency and an increased device life.

The organic EL device according to the present invention accomplishes improvements in light emission efficiency and brightness, and achieves an increased device life. There is therefore no limitation to be imposed on the light-emitting material, dopant, hole-injecting material, electron-injecting material, sensitizer, resin and electrode material which are used in combination of the gallium complex of the present invention, nor is the method of producing the device limited.

An organic EL device having a light-emitting layer formed of the gallium complex of the present invention or a layer

formed of the gallium complex of the present invention between a light-emitting layer and a cathode exhibits a high light emission efficiency and an increased device life as compared with conventional organic EL devices. When the gallium complex of the present invention is used to form at least one layer of an organic EL device, the organic EL device exhibits a high light emission brightness, a high light emission efficiency and a long device life.

As used herein, an alkyl group or moiety is typically a C<sub>1</sub>-C<sub>18</sub> alkyl group or moiety, preferably a C<sub>1</sub>-C<sub>8</sub> alkyl group or moiety, more preferably a C<sub>1</sub>-C<sub>6</sub> alkyl group or moiety. Substituted alkyl groups include haloalkyl groups, for example chloro- or fluoro-alkyl groups which may comprise one or more halogen substituents.

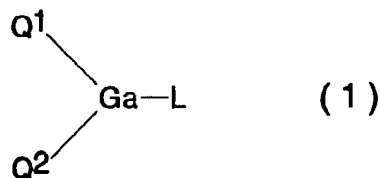
An aryl group or moiety is typically a C<sub>5</sub>-C<sub>16</sub> aryl group or moiety, preferably a C<sub>5</sub>-C<sub>14</sub> aryl group or moiety, more preferably a C<sub>5</sub>-C<sub>10</sub> aryl group or moiety. An aryl group or moiety may be substituted by one or more substituents such as a halogen, alkyl, alkoxy or nitro substituent. A mono or di substituted amino group is typically substituted by one or two alkyl, aryl or acyl moieties.

An acyl group or moiety is typically a C<sub>2</sub>-C<sub>6</sub>, preferably a C<sub>2</sub>-C<sub>4</sub> acyl group or moiety. A carbamoyl group is typically substituted by one or two alkyl or aryl moieties. A cycloalkyl group or moiety is typically a C<sub>3</sub>-C<sub>6</sub> cycloalkyl group or moiety. A heterocyclic group is typically a 3 to 14 membered heterocyclic group, preferably a 4 to 10 membered heterocyclic group containing one, two or three heteroatoms selected from N, O and S.

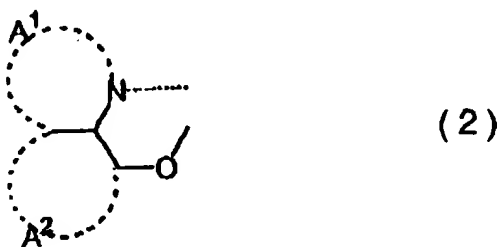
Specific examples of R<sup>1</sup>, as defined above, include those described concerning the rings A<sup>1</sup> and A<sup>2</sup>.

## Claims

1. A compound suitable for use in an electroluminescence device, which compound has the general formula (1),



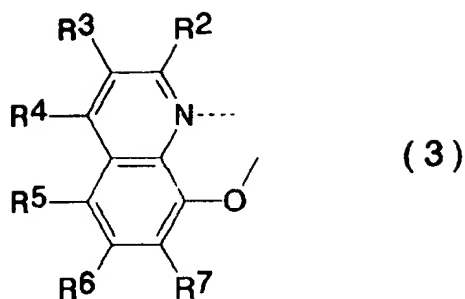
wherein Q<sup>1</sup> and Q<sup>2</sup> are the same or different and each is a ligand of the general formula (2),



wherein A<sup>1</sup> and A<sup>2</sup> are substituted or unsubstituted six-membered aryl rings which are mutually fused to form a fused ring moiety, and

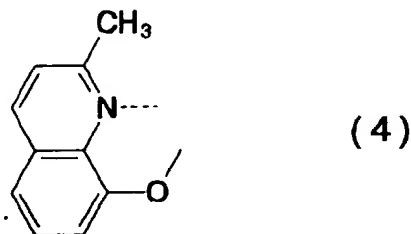
L is a halogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, -OR<sup>1</sup> in which R<sup>1</sup> is a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic group, or -O-Ga-Q<sup>3</sup>(Q<sup>4</sup>) wherein Q<sup>3</sup> and Q<sup>4</sup> are the same or different and have the same meanings as Q<sup>1</sup> and Q<sup>2</sup>.

2. A compound according to claim 1, wherein L is -OR<sup>1</sup> in which R<sup>1</sup> is a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic group.
3. A compound according to claim 1 or 2, wherein Q<sup>1</sup> and/or Q<sup>2</sup> is a ligand of the general formula (3),



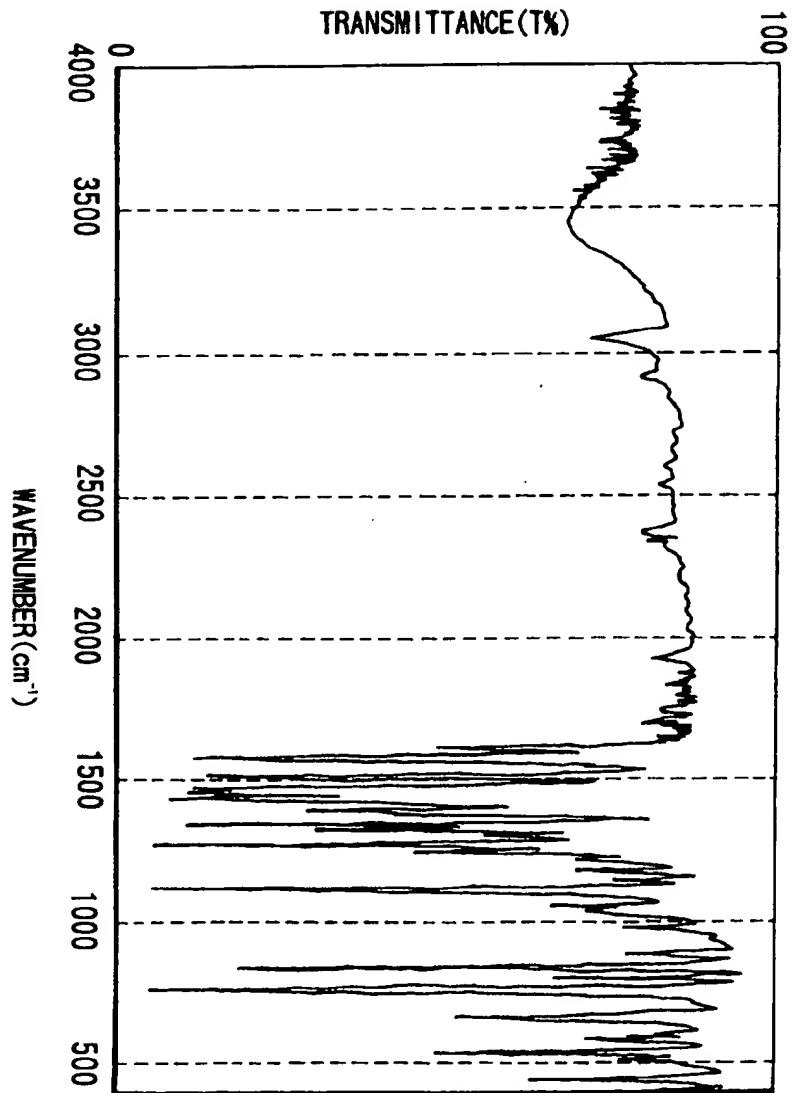
15 in which R<sup>2</sup> to R<sup>7</sup> are the same or different and each is a hydrogen atom, a halogen atom, cyano, nitro, a substituted or unsubstituted alkyl group, a substituted or unsubstituted cycloalkyl group, a substituted or unsubstituted aryl group or a substituted or unsubstituted heterocyclic group.

- 20 4. A compound according to claim 3, wherein Q<sup>1</sup> and/or Q<sup>2</sup> is a ligand of the formula (4),



- 35 5. An organic electroluminescence device comprising a light-emitting layer or a plurality of thin organic compound layers including a light-emitting layer, the light-emitting layer or the plurality of thin organic compound layers being sandwiched between an anode and a cathode, wherein the light-emitting layer or at least one of the thin organic compound layers comprises a compound according to any one of claims 1 to 4.
- 40 6. A device according to claim 5, wherein the light-emitting layer comprises a compound according to any one of claims 1 to 4.
- 45 7. A device according to claim 5 or 6, wherein the said plurality of thin organic compound layers is present and at least one of the layers comprises a compound according to any one of claims 1 to 4.
- 50 8. A device according to any one of claims 5 to 8, wherein the said plurality of thin organic compound layers is present and at least one of the layers comprises an arylamine derivative.
- 55 9. Use of a compound according to any one of claims 1 to 4 as a light emitting layer, an electron transporting layer or a hole transporting layer in an organic electroluminescence device.

FIG.1



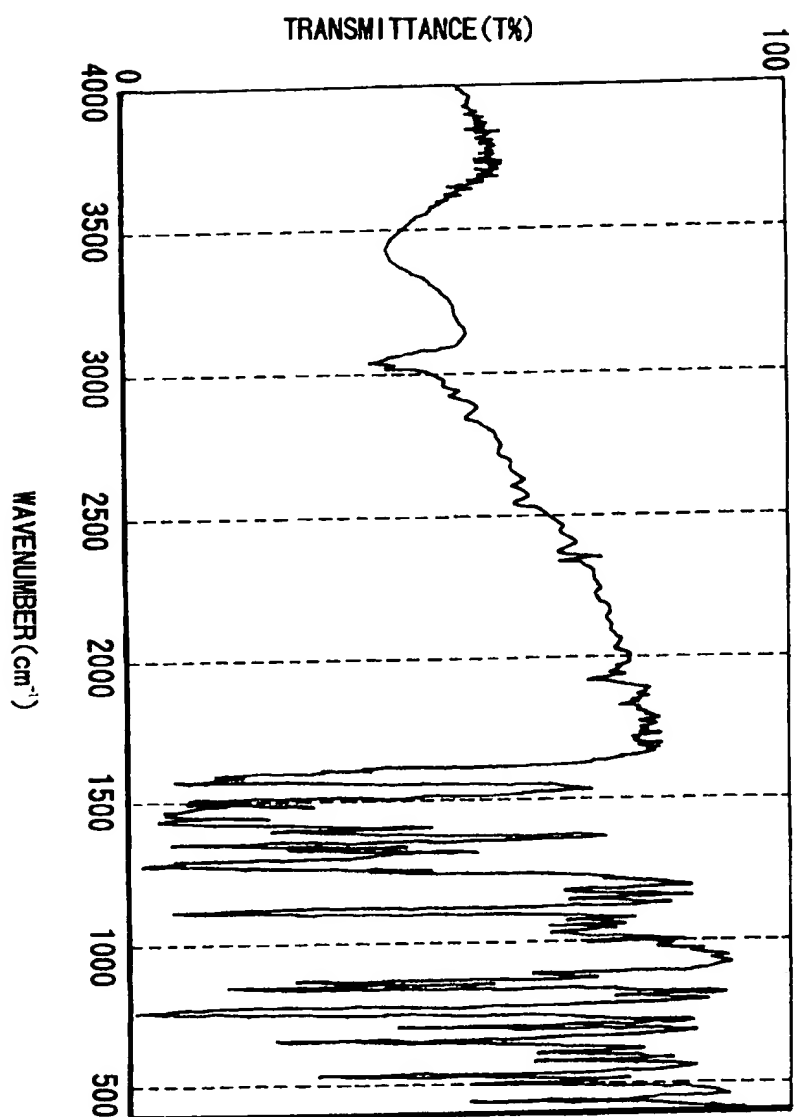


FIG.2



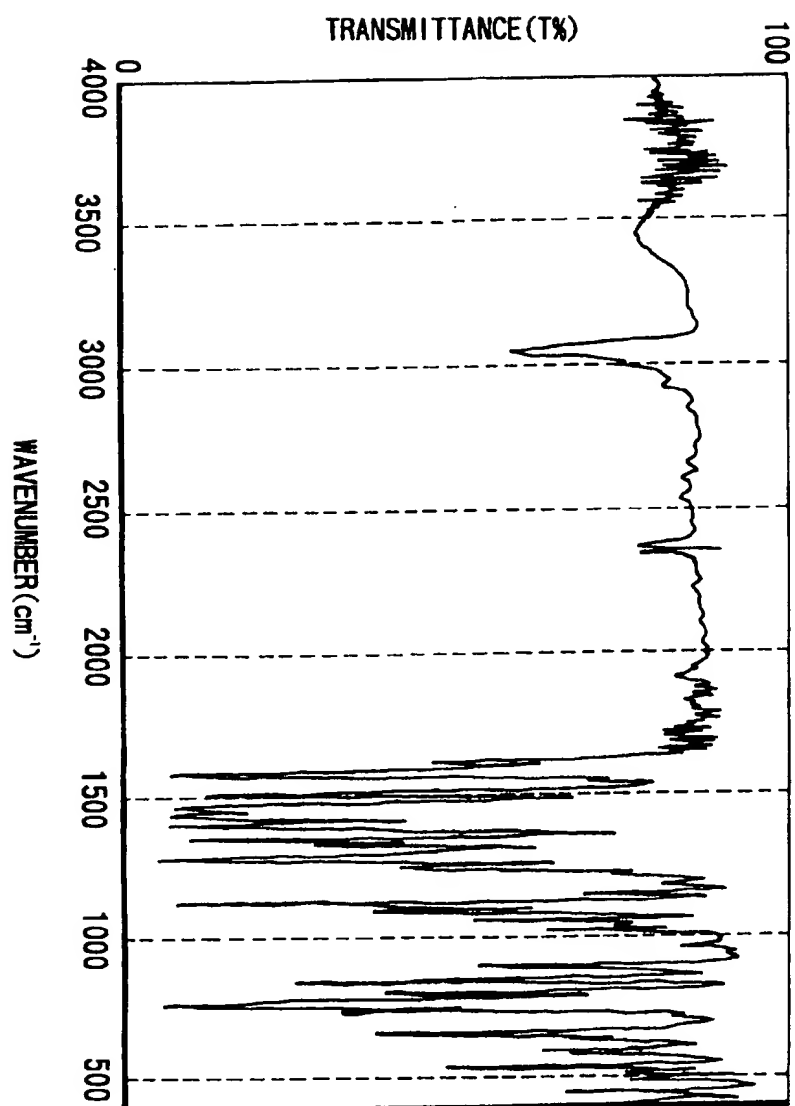


FIG.3

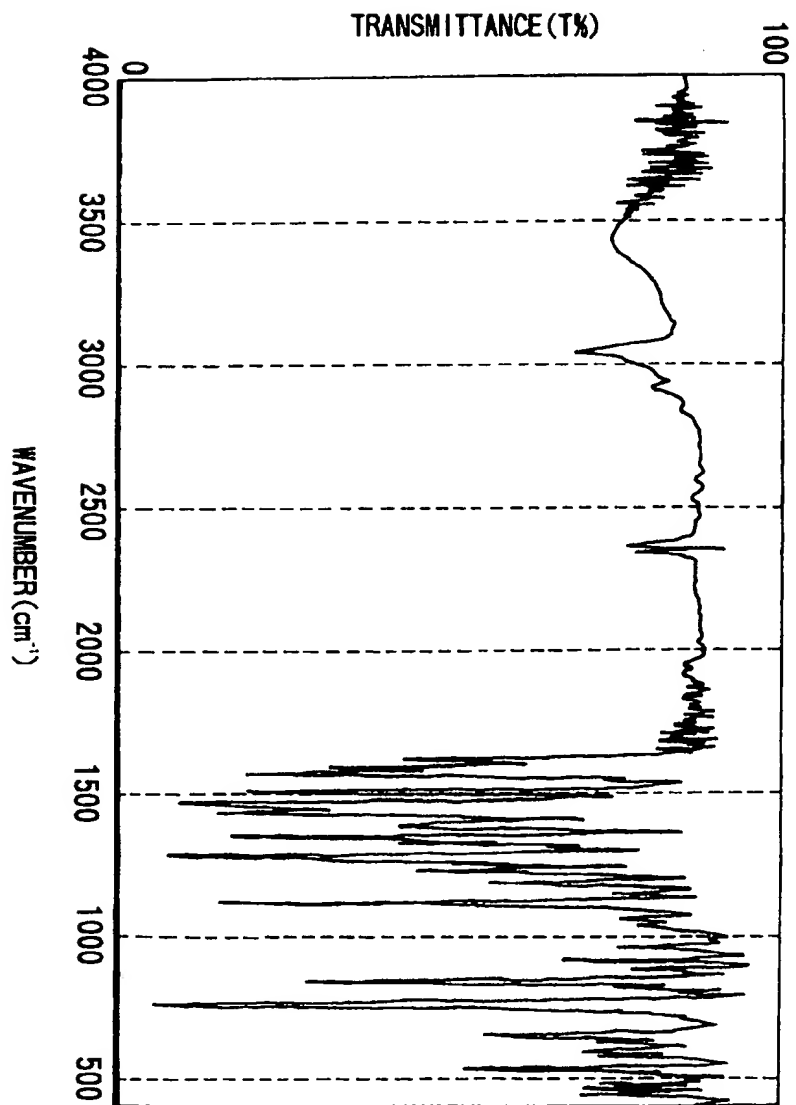


FIG.4

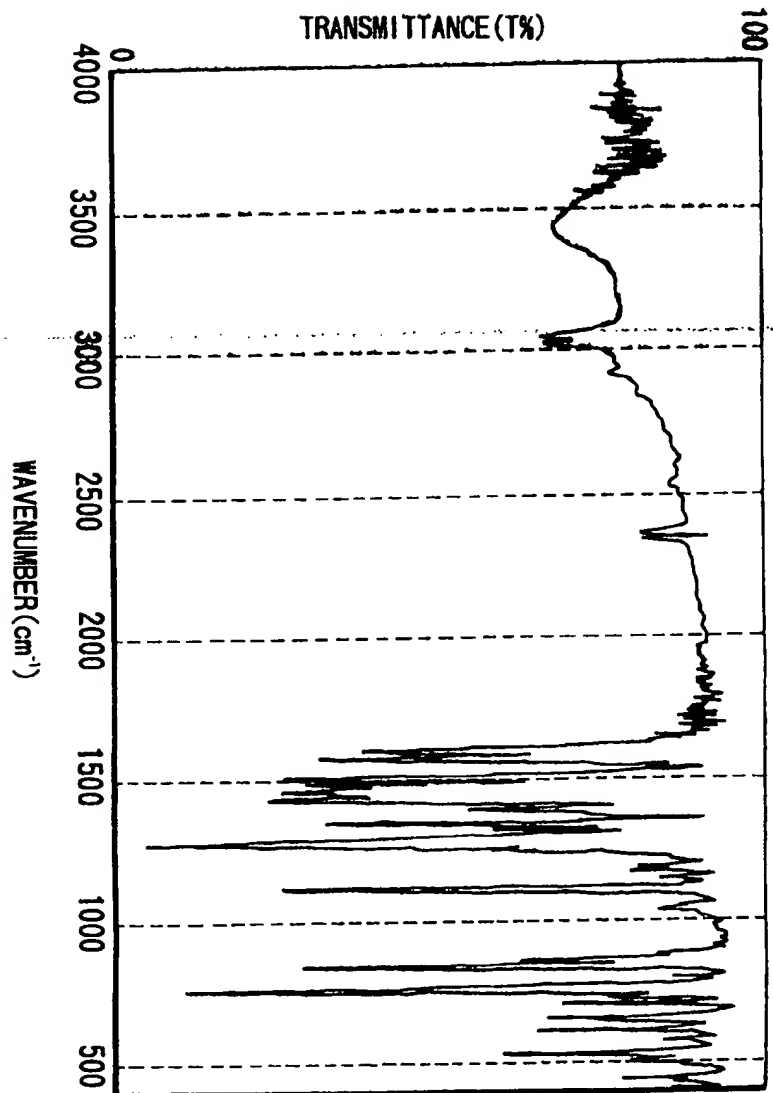


FIG.5

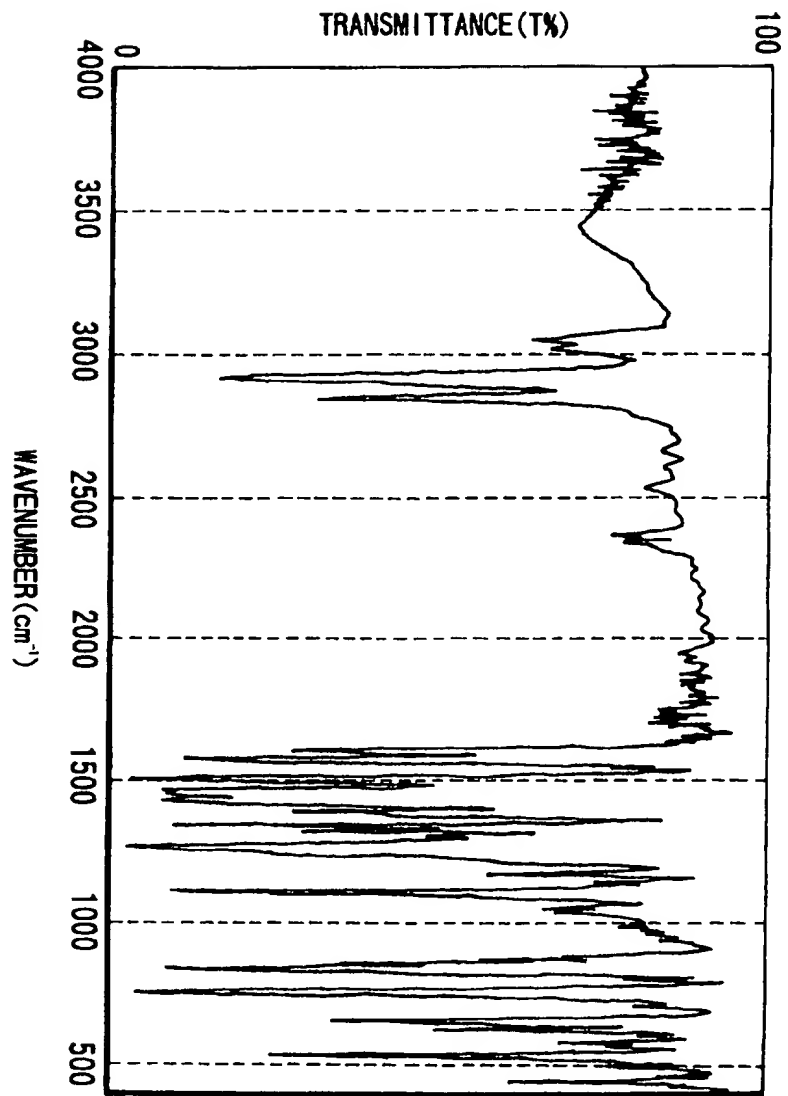


FIG.6